

**ABSTRACT**

A shoe having a sole includes a molded, rubber outsole and a molded midsole disposed within the outsole. The midsole may be contoured or shaped to approximate the shape of the sole of a wearer's foot. An upper disposed around a last may have a base  
5 portion that will take the shape of the midsole. The upper is permanently secured to the outsole by a foxing that is cured by application of a vulcanization process to fuse to both the outsole and the upper.

10

20346346.doc